



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5152-043
Job Sheet 163040



Part No: D5152-043

Job Qty: ~~6 Ea~~ **62**

Part Name: Aft Post Mount Assembly



Part Weight: 0 lbs

Job Created: 9/30/17

Due Date: 12/18/17

Type: SOLD

Status: Scheduled

Job Tracking No:

Created By: Mario Poulin

Description:

Priority: High

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/16/17	0.00	0.00	Start Up Large Fab-1		L
110	Large Fab	6 pcs		12/16/17	0.00	2.21	Large Fab 1		L
120	QC	6 pcs		12/16/17	0.00	0.00	QC9		LPL
130	QC	6 pcs		12/16/17	0.00	0.00	QC5		CPL
140	SprayPaint	6 pcs		12/18/17	0.00	0.63	Spray Paint		DAS
150	QC	6 pcs		12/18/17	0.00	0.00	QC14		38
160	Packaging	6 pcs		12/18/17	0.00	0.00	Packaging3	L605	9-88
170	QC21-SA	6 Ea		12/18/17	0.00	0.00	QC21		DAS

Primer: 138646

JAN 09 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5152-3	6	26	0	0
	D5152-7	6	14	0	0

DART
AEROSPACE
S022058



Aft Post Mount Assembly

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PART NO: D5152-043
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/14/17
Job No: 163040

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : 					